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The first agriculture tyre produced.

FORERUNNERQOADGUIDER

2005 Brands launched.

2011 Expanded the manufacture center to **double size**.

2014 Top3 Agri-tires import brand in America market of the year 2014.

2015 Won the lawsuit of anti-dumping in Brazil and the US.

20 Invested 6 million USD on "The green mixing center".

022 AIM "Smart manufacturing system" online.

2023

ABOUT ASTROAY



Our Brands







Our vision and Future

At ASTROAY (Qihang tires), sustainability and innovation aren't only the enterprise's vision, but also a key method to our future. Since ASTROAY established in the beginning of the Millennium, we started the voyages of our pursuit for the sustainable and innovative solution for customers and industries. Our commitments to improve the safety, efficiency and performance of products request us to continuously invest more on technology, quality and innovation.

ASTROAY's 23 years footprints

Focusing on the agricultural and off-road tires, we have expanded business to 71 different countries all over the world. Following the vision of sustainability and innovation, we developed more than 1500 solutions to meet the customers' need. New founded raw material plants and assembly line can deliver the commitment of manufacturing and supply for partners and end-users in an excellent and efficient way.

Manufacturing Base area

200,000

People

600 Employees Business in

71

Offering

1,500

Annual Capacity

150

Million USI

INSTROAY



R&D Concept

Sustainability Base

To pursue the sustainability is the base considering of our research and development. From the less soil compaction compounds design, to the reduced emission manufacturing process, we believe the productive harmony is the key to our future.

Selected Solutions

Thinking from the customer's point of view, standing in end-users' boots. We won't recommend products because of the most profit or easiest manufacturing, but rather our customers really need.

Performance Focused

The improvement of tires performance can keep your vehicles in good working condition at all times and improve work efficiency. Our work points are not only in the laboratory, but also in the customer's construction site, farmland, factory. We pay more attention to the performance of your tires and vehicles.





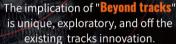




Our value, vision and future

BEYOND TRACKS

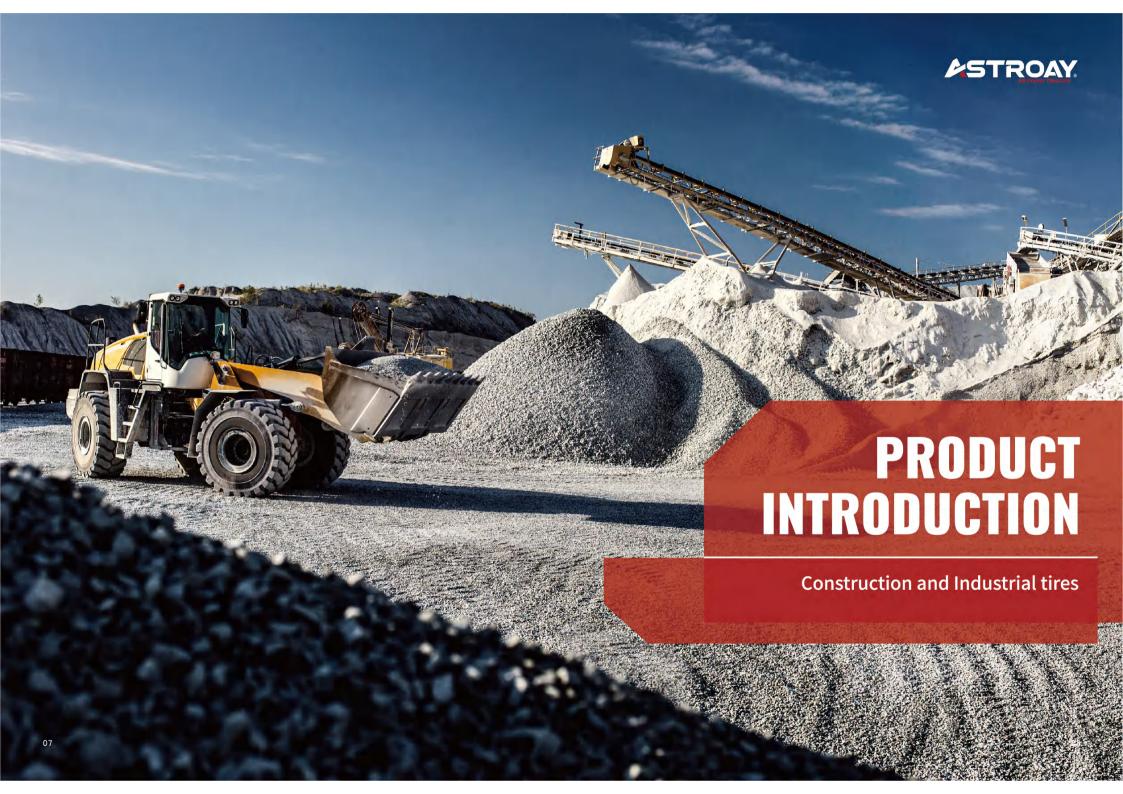
also indicates that we focus on all phases of tire design, development, and manufacture till application.



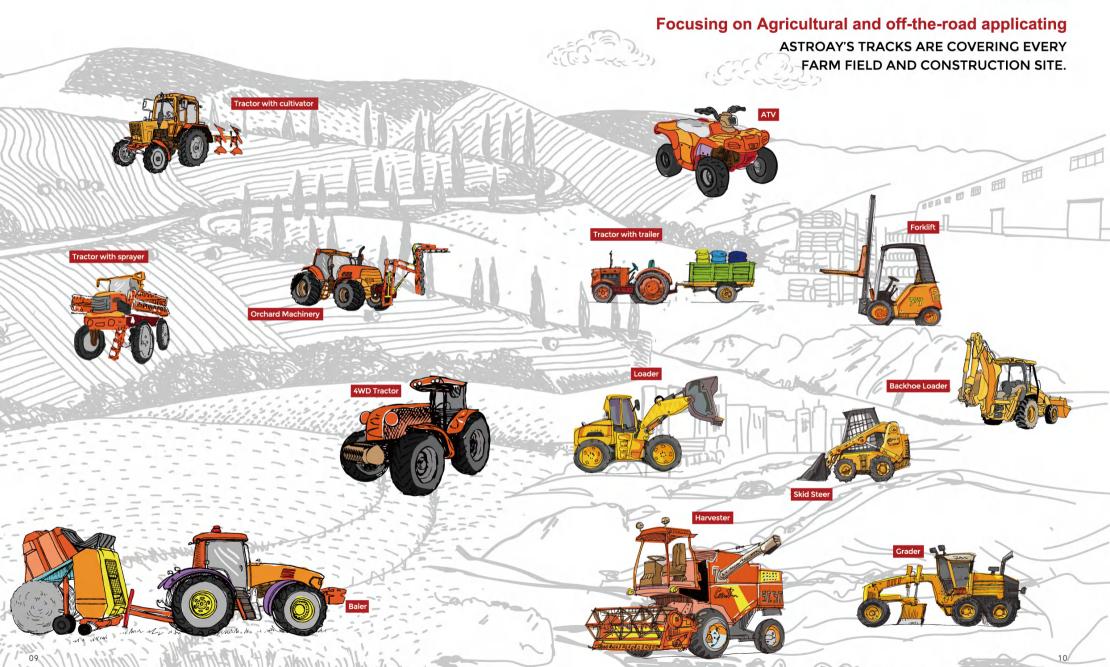






























Loader	Grader	Skid Steer	Forklift	Backhoe Loader / Agri-Indus Tracto	trial Telehandler r	Wheeled Excavator
QH811 QH812 QH815	QH807 QH808 QH809	SKS-1 SKS-6 SKS-2 SKS-7 SKS-3 SKS-8 SKS-4 SKS-9 SKS-5	QH201 QH202 QH207 QH208	QH631 SKS-1 QH601 QH602 QH632 SKS-6 QH602 QH602 QH633 QH603 QH604 QH604 QH634 QH604 QH605	D8 QH806 D8L	QH107 QH108





E-3/L-3 QH811



Optimized design for better performance



Improved compound

Brings excellent heat-building resistant ability Improve continuous operation and increase output.



The better traction

Big stagger lugs design provides powerful traction.



Longer Mileage

Thanks to unique compound and excellent rubber raw materials, the tire has better mileage and be friendly with environment.



E-3/L-3 QH812



Optimized design for better performance



Improved compound

Brings excellent heat-building resistant ability Improve continuous operation and increase output.



The better traction

Big stagger lugs design provides powerful traction.



L-5 QH815



Optimized design for better performance

Super deep tread

Brings better punch-resistance and wearing performance in tough working condition.



Cut resistance

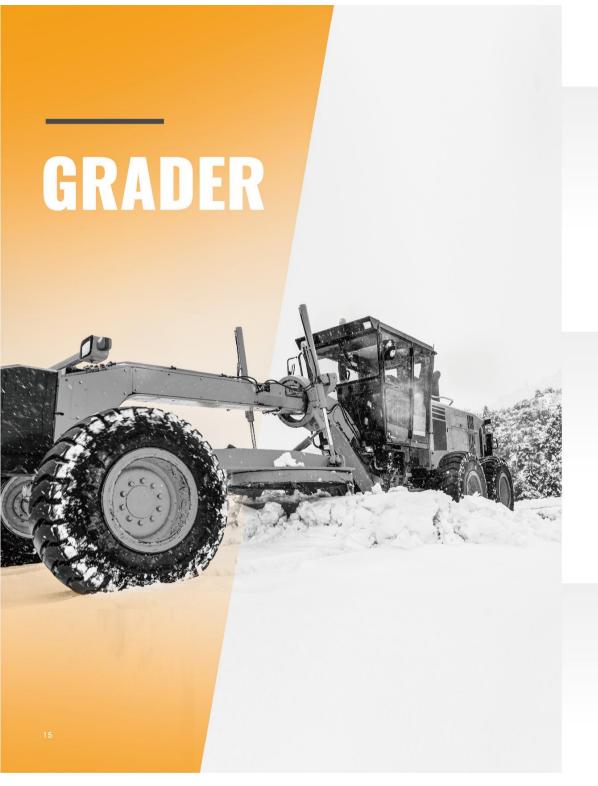
The cut-resistant compound brings much more stability to the tire and makes the vehicle and driver always working in the safe status.



Longer Mileage

Thanks to unique compound and excellent rubber raw materials, the tire has better mileage and be friendly with environment.







G-2/L-2 QH807



Better gripping, easy operation



Improved compound

Brings excellent heat-building resistant ability Improve continuous operation and increase output.



The better traction

Big stagger lugs design provides powerful traction.



Cut resistance

The cut-resistant compound brings much more stability to the tire and makes the vehicle and driver always working in the safe status.



G-2/L-2 QH808



Better gripping, easy operation



Improved compound

Brings excellent heat-building resistant ability Improve continuous operation and increase output.



The better traction

Big stagger lugs design provides powerful traction.



Cut resistance

The cut-resistant compound brings much more stability to the tire and makes the vehicle and driver always working in the safe status.



G-2/L-2 QH809



Better gripping, easy operation



Self-cleaning

Specially designed pattern angle, better mud discharge effect, improve traction and skidding.



Longer Mileage

Thanks to unique compound and excellent rubber raw materials, the tire has better mileage and be friendly with environment.





SKS-1



Stronger, quicker and more utilities.



Reinforced shoulder and groove bottom

To strengthen the tread blocks and prevent irregular



The better traction

A deeper and longer lug design provides powerful traction.



Swift operation

The wider rim and enhanced bead bring better handling response and swift operation.



SKS-2



Stronger, quicker and more utilities.



Improved compound and special structure design.

Brings excellent heat-building resistant ability Improve continuous operation and increase output.



The better traction

A deeper and longer lug design provides powerful traction.



SKS-3



Stronger, quicker and more utilities.



Improved compound and special structure design

Built to get better puncture-resistance and longer lifetime.



The better traction



Blocks pattern with fuller footprints provides powerful traction.



SKS-4



Stronger, quicker and more utilities.



Fuller footprints

Provides better gripping and weight balance.



Unique compound and excellent rubber raw materials

Brings better mileage, and save cost and be friendly with environment.



SKS-7



Stronger, quicker and more utilities.



Improved compound and special structure design

Built to get better puncture-resistance and longer lifetime.



The better traction

Blocks pattern with fuller footprints provides powerful traction.



SKS-5



Stronger, quicker and more utilities.



The better traction

A deeper and longer lug design provides powerful traction.



Swift operation

The wider rim and enhanced bead bring better handling response and swift operation.



The wider lug base

Reduces stress in the shoulder area to improve maneuverability and drivability.



SKS-8



Stronger, quicker and more utilities.



Swift operation

The wider rim and enhanced bead bring better handling response and swift operation.



The wider lug base

Reduces stress in the shoulder area to improve maneuverability and drivability.



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SKS-6



Stronger, quicker and more utilities.



Directional pattern

Brings better self-clean and gripping power.



The better traction

Blocks pattern with fuller footprints provides powerful traction.



SKS-9



Stronger, quicker and more utilities.



Reinforced shoulder and groove bottom

To strengthen the tread blocks and prevent irregular



The better traction

A deeper and longer lug design provides powerful traction.



Swift operation

The wider rim and enhanced bead bring better handling response and swift operation.







QH202

Stable lifting, efficient handling



Stable structure and enhanced tread rubber Built to get better puncture-resistance and longer lifetime.



The better traction

Big stagger lugs design provides powerful traction.



Improved compound

Brings excellent heat-building resistant ability Improve continuous operation and in crease output.



QH207

Stable lifting, efficient handling



Economical cost per hours(CPH)

Longer lifetime in medium and low working condition.



The better traction

Blocks pattern with fuller footprints provides powerful traction.



QH201

Stable lifting, efficient handling





Stable structure and enhanced tread rubber

Built to get better puncture-resistance and longer lifetime.



Improved compound

Brings excellent heat-building resistant ability Improve continuous operation and in crease output.





QH208



Super deep tread



Built to get better puncture-resistance and longer lifetime.



The better traction

Big stagger lugs design provides powerful traction.







QH632



All directions track to efficiency



The better traction

Lugs on should provide powerful traction.



Self-cleaning

Smooth lug shape and center line design make significant self-cleaning abilities Improve traction and drivability.



QH633



All directions track to efficiency



The better traction

Lugs on should provide powerful traction.



Self-cleaning

Smooth lug shape and center line design make significant self-cleaning abilities Improve traction and drivability.



QH631



All directions track to efficiency



Self-cleaning

Smooth lug shape and center line design make significant self-cleaning abilities Improve traction and drivability traction and drivability.



Prevent irregular wearing

Reinforced shoulder and groove bottom strengthen the tread blocks and prevent irregular wearing, Improve vehicle and equipment safety.



QH634



All directions track to efficiency



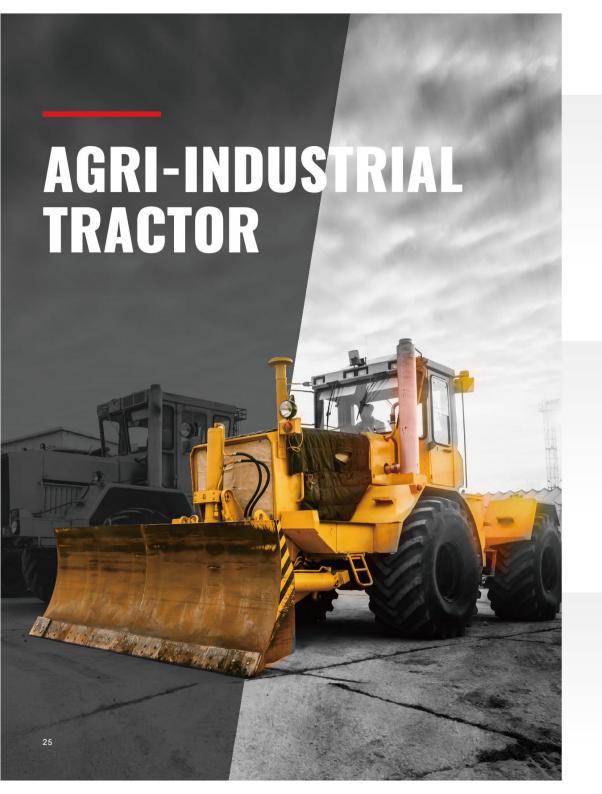
The better traction

Lugs on should provide powerful traction.



Self-cleaning

Smooth lug shape make significant self-cleaning abilities Improve traction and drivability.





R-4 QH601



Variety utility, excellent performance



The better traction

A deeper and longer lug design provides powerful traction.



Self-cleaning

Smooth lug shape and center line design make significant self-cleaning abilities Improve traction and drivability.



Feather-like

Feather like construction for exceptional acceleration and braking.



R-4 QH602



Variety utility, excellent performance

Self-c Smooth

Self-cleaning

Smooth lug shape and center line design make significant self-cleaning abilities Improve traction and drivability.



Reinforced shoulder and groove bottom

To strengthen the tread blocks and prevent irregular wearing, improve vehicle and equipment safety.



Super deep tread

Built to get better puncture-resistance and longer lifetime.



R-4 QH603



Variety utility, excellent performance



Reinforced shoulder and groove bottom

To strengthen the tread blocks and prevent irregular wearing, improve vehicle and equipment safety.



The better traction

A deeper and longer lug design provides powerful traction.



Swift operation

The wider rim and enhanced bead bring better handling response and swift operation.





R-4 QH604



Variety utility, excellent performance



To strengthen the tread blocks and prevent irregular wearing, improve vehicle and equipment safety.



A deeper and longer lug design provides powerful traction.

Swift operation The wider rim and enhanced bead bring better handling response and swift operation.



R-4 QH607



Variety utility, excellent performance



The better traction

A deeper and longer lug design provides powerful traction.



Self-cleaning

Smooth lug shape and center line design make significant self-cleaning abilities Improve traction and drivability.

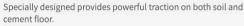


R-4 QH605



Variety utility, excellent performance







Deeper tread and wider pattern design improves tire life and mileage.





Advanced compound and special structure design forms excellent heat-building resistant ability, improves continuous operation and increase output.



L-5 QH608/608L



Variety utility, excellent performance

Cut resistance

The cut-resistant compound brings much more stability to the tire and makes the vehicle and driver always working in the safe status.



Directional pattern

Brings better self-clean and gripping power.



The better traction

Blocks pattern with fuller footprints provides powerful traction.



R-4 QH606

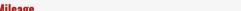


Variety utility, excellent performance

The better traction

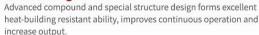


Mileage





Deeper tread and wider pattern design improves tire life and mileage.





R-4 QH609



Variety utility, excellent performance



Self-cleaning

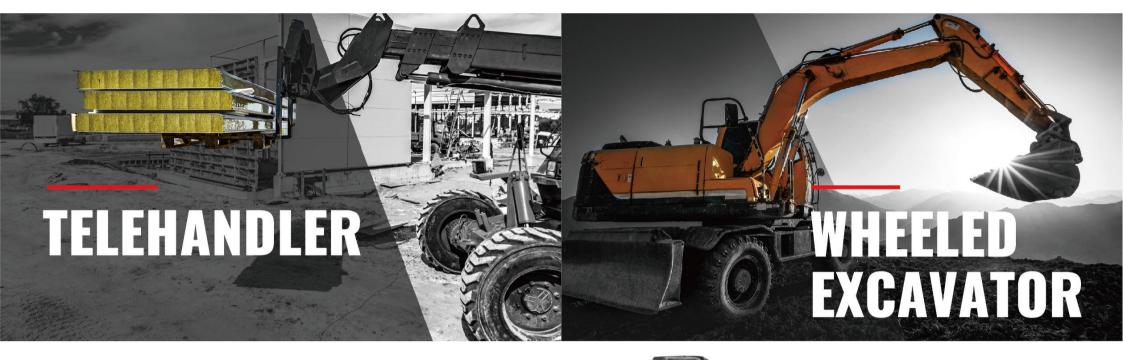
Smooth lug shape and center line design make significant self-cleaning abilities Improve traction and drivability.



Cut resistance

The cut-resistant compound brings much more stability to the tire and makes the vehicle and driver always working in the safe status.





QH880







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The wider lug base

Reduces stress in the shoulder area to improve maneuverability and drivability, designed for been used in high-reach, load-handling operations in the agriculture industry



Cut resistance

The cut-resistant compound brings much more stability to the tire and makes the vehicle and driver always working in the safe status.



The better traction

A deeper and longer lug design provides powerful traction.









Super deep tread

Brings better punch-resistance and wearing performance in tough working condition.



Cut resistance

The cut-resistant compound brings much more stability to the tire and makes the vehicle and driver always working in the safe status.







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Super deep tread

Brings better punch-resistance and wearing performance in tough working condition.



Stable structure and enhanced tread rubber

Built to get better puncture-resistance and longer lifetime.





PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
	20.5/70-16	16PR	TL/TT	920	340	10.00F	280	1,600
	16/70-20	16PR	TL/TT	1,067	410	13.00	350	2,600
	16/70-24	16PR	TL/TT	1,175	410	13.00	350	3,350
	14.00-24	16PR	TL/TT	1,370	385	11.00	375	4,000
	15.5-25	12PR	TL/TT	1,275	395	12.00/1.3	250	3,250
E-3/L-3	17.5-25	16PR	TL/TT	1,350	445	14.00/1.5	475	7,300
QH811	20.5-25	20PR	TL/TT	1,490	520	17.00/2.0	450	9,500
Qrion	23.5-25	20PR	TL/TT	1,615	595	19.00/2.5	375	10,900
	26.5-25	28PR	TL/TT	1,743	645	22.00/3.0	475	15,500
	29.5-25	28PR	TL/TT	1,850	750	25.00/3.5	425	17,500
	13.00-25	24PR	TL/TT	1,295	711	8.5	300	2,720
	16.00-25	28PR	TL/TT	1,490	430	11.25/2.0	875	12,700
	18.00-25	32PR	TL/TT	1,615	495	13.00/2.5	850	16,000
	17.5-25	16PR	TL/TT	1,350	445	14.00/1.5	475	7,300
E-3/L-3	20.5-25	20PR	TL/TT	1,490	520	17.00/2.0	450	9,500
QH812	23.5-25	20PR	TL/TT	1,615	595	19.00/2.5	375	10,900
	26.5-25	28PR	TL/TT	1,743	645	22.00/3.0	475	15,500
	17.5-25	16PR	TL/TT	1,340	420	14.00/1.5	475	7,300
	20.5-25	20PR	TL/TT	1,479	500	17.00/2.0	450	9,500
L-5 QH815	23.5-25	20PR	TL/TT	1,588	568	19.00/2.5	375	10,900
Qn815	26.5-25	28RP	TL/TT	1,758	643	22.00/3.0	475	15,500
	29.5-25	28RP	TL/TT	1,868	718	25.00/3.5	425	17,500

Grader

PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
	15.5-25	12PR	TL	1,275	395	12.00/1.3	250	2,650
G-2/L-2	17.5-25	12PR	TL	1,350	445	14.00/1.5	200	2,900
QH807	17.5-25	16PR	TL	1,350	445	14.00/1.5	280	3,350
	20.5-25	16PR	TL	1,400	520	17.00/2.0	225	4,000
	13.00-24	12RP	TL	1,280	330	8.00TG	300	2,725
	13.00-24	16PR	TL	1,280	330	8.00TG	325	3,075
	14.00-24	12PR	TL	1,350	360	8.00TG	250	3,075
G-2/L-2	14.00-24	16PR	TL	1,350	360	8.00TG	350	3,650
QH808	15.5-25	12PR	TL	1,275	395	12.00/1.3	250	2,650
	17.5-25	12PR	TL	1,350	445	14.00/1.5	200	2,900
	17.5-25	16PR	TL	1,350	445	14.00/1.5	280	3,350
	20.5-25	16PR	TL	1,490	520	17.00/2.0	225	4,000
	23.5-25	16PR	TL	1,615	595	19.00/2.5	200	4,750
G-2/L-2	14.00-24	12RP	TL	1,350	360	8.00TG	250	3,075
QH809	14.00-24	16PR	TL	1,350	360	8.00TG	350	3,650

Skid steer

PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
	10.0/75-15.3	12PR	TL	760	264	9.00	425	1,700
	11L-16	12PR	TL	838	279	8.00	480	1,960
SKS-1	10-16.5	10PR	TL	779	261	8.25	520	2,135
2K2-I	12-16.5	12PR	TL	830	312	9.75	550	2,865
	14-17.5	14PR	TL	922	351	10.50	550	3,875
	15-19.5	14PR	TL	1029	391	11.75	485	4,565
SKS-2	10-16.5	12RP	TL	773	264	8.25	620	2,375
3N3-2	12-16.5	14PR	TL	835	307	9.75	620	3,075
SKS-3	10-16.5	12RP	TL	773	264	8.25	620	2,375
2V2-2	12-16.5	14PR	TL	835	307	9.75	620	3,075
SKS-4	10-16.5	12RP	TL	773	264	8.25	620	2,375
313-4	12-16.5	14PR	TL	835	307	9.75	620	3,075
	23*8.5-12	6PR	TL	574	213	7.00	340	820
	27*8.5-15	6PR	TL	678	213	7.00	340	710
SKS-5	27*10.5-15	6PR	TL	691	259	8.50	340	750
	10-16.5	12RP	TL	775	264	8.25	520	2,135
	12-16.5	14RP	TL	831	320	9.75	550	2,865
	10-16.5	12PR	TL	795	264	8.25	620	2,375
SKS-6	12-16.5	14PR	TL	831	315	9.75	620	3,075
	14-17.5	16PR	TL	921	349	10.50	650	4,185
01/0 7	10-16.5	12PR	TL	795	264	8.25	620	2,375
SKS-7	12-16.5	14PR	TL	835	307	9.75	620	3,075
	10-16.5	10PR	TL	779	261	8.25	520	2,135
SKS-8	12-16.5	12PR	TL	830	312	9.75	550	2,865
	10-16.5	10PR	TL	779	261	8.25	520	2,135
SKS-9	10-16.5	12PR	TL	774	264	8.25	620	2,375
ana-9	12-16.5	12PR	TL	830	312	9.75	550	2,865
	12-16.5	14PR	TL	831	307	9.75	620	3.075

Forklift

PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
	4.00-8	10PR	т	422	108	2.50	1,000	745
	5.00-8	10PR	TT	469	131	3.00	1,000	1,090
QH201	6.00-9	10PR	TT	540	160	4.00	860	1,505
QHZUI	6.50-10	12PR	TT	590	178	5.00	970	1,655
	7.00-12	14PR	TT	676	192	5.00	860	2,060
	7.00-15(29x8-15)	12PR	TT	760	199	5.00	860	2,500
	7.50-15	12PR	TT	798	215	6.00	790	2,600
	8.15-15(28x9-15)	14PR	TT	684	221	7.00	970	3,075
	8.25-15	14PR	TT	834	236	6.50	720	3,775
	10.00-20	16PR	TT	1,055	278	7.50	790	6,765
QH202	12.00-20	20PR	TT	1,125	315	8.50	965	8,970
	6.00-9	10PR	TT	540	160	4.00	860	1,505
011000	6.50-10	12PR	TT	590	178	5.00	970	1,655
QH207	7.00-12	12PR	TT	676	192	5.00	860	2,060
	8.25-15(28x9-15)	14PR	TT	684	221	7.00	970	3,075
	6.00-9	10PR	TT	540	160	4.00	860	1,505
	6.50-10	12PR	TT	590	178	5.00	970	1,655
QH208	7.00-12	12PR	TT	676	192	5.00	860	2,060
	8.25-15	14PR	TT	834	236	6.50	720	3,775

Backhoe Loader

PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
OUCT	11L-15	10PR	TL	813	279	8LB	360	1,060
QH631	11L-16	12PR	TL	838	279	8LB	480	1,960
QH632	11L-16	12PR	TL	838	279	8LB	480	1,960
QH633	11L-16	12PR	TL	838	279	8LB	480	1,960
QH634	11L-16	12PR	TL	820	280	W8L	480	1,960

Agri-Industrial Tractor

PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
	16.9-24	12PR	TL	1,236	429	DW15	260	3,250
	16.9-28	12PR	TL	1,435	430	DWI5	260	3,450
R-4 OH601	18.4-26	12PR	TL	1,426	467	DW16	250	3,875
QHOU	17.5L-24	12PR	TL	1,241	445	DW15L	260	3,000
	19.5L-24	12PR	TL	1,314	495	DW17L	230	3,450
	21L-24	12PR	TL	1,402	533	DW18A	220	3,875
	10.0/75-15.3	10PR	TL	760	264	9.0	390	1,525
R-4	11.5/80-15.3	12PR	TL	865	290	9.0	410	2,145
QH602	305/80-16(20.5/70-16)	14PR	TL	950	265	10.00	280	1,600
	15.5/80-24	12PR	TL	1,280	378	WI3	300	2,900
R-4	10.5/80-18	10PR	TL	912	274	9.0	370	1,935
QH603	12.5/80-18	12PR	TL	1,001	350	9.0	370	2,625
R-4 QH604	12.5/80-18	12PR	TL	1,001	350	9.0	370	2,625
R-4	12.5/80-18	12PR	TL	1,015	308	9.0	370	2,650
QH605	16.9-28	14PR	TL	1,435	430	DW15	300	3,765
R-4 QH606	8.25-16	16PR	TT/TL	845	220	5.50F	730	1,800
R-4 QH607	19.5L-24	12PR	TL	1,314	495	DWI6A	230	3,455
	11L-16	12PR	TL	820	280	W8L	480	1,960
	12.5/80-18	14PR	TL	1,001	350	9.0	370	2,625
L-5 OH608	16.9-24	12PR	TL	1,309	429	W15L	260	3,240
QHOUS	16.9-28	12PR	TL	1,435	430	DWI5	260	3,450
	19.5L-24	12PR	TL	1,314	495	DW17L	230	3,455
-5 QH608L	19.5L-24	12PR	TL	1,314	495	DW17L	230	3,455
R-4 QH609	19.5L-24	12PR	TL	1,314	495	DW17L	230	3,455

Telehandler

PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
	405/70-20	14PR	TL	1,076	407	13.0	350	3,250
QH880	405/70-24	14PR	TL	1,178	407	13.0	350	3,550

Wheeled Excavator

PATTERN	SIZE	PLY	TT/TL	OVERALL DIAMETER MM	SECTION WIDTH MM	STANDARD RIM	RELEVANT PRESSURE KPA	MAX LOADING KG
	8.25-20	14PR	TT	992	245	6.50	720	2,240
QH107	9.00-20	14PR	TT	1,030	260	7.00	770	2,575
	10.00-20	16PR	TT	1,062	280	7.50	810	3,000
OH108	9.00-20	18PP	TT	1.020	260	7.00	760	4.000





Continuous Improvement

Continuous Improvement is a process that includes ongoing and continuous effort to improve the standard of processes, design, producing, after-sales services, or products management. We always striving to identify opportunities for improvement and making necessary changes that will result in a better outcome:

ANALYZE DATA

REFINE MEASURES

- Continuous Improvement helps in fostering innovation and evolution and is considered a must for long-term success in our business;
- Continuous improvement is an eternal goal of the organization;
- > The process of continuous improvement (setting goals, finding, evaluating and implementing solutions, measuring, verifying and analyzing results);
- Market demand is the premise of Continuous Improvement.

Quality System

- Based on the quality system concept of ISO9001, the quality control center of Qihang Tire was established.
- Following the requirements of Continual Improvement, we continuously improve our products and quality standards based on the needs of the market and our customers.
- Since our first ISO certification in 2014, Qihang has obtained certification. This makes us become a benchmark in the industry.











Test and Standards



Beyond Tracks





Our Brands













- ➤ At the beginning of the establishment of the enterprise, we started FORERUNNER and ROADGUIDER brands, and achieved exporting sales goals and reputations overseas;
- ➤ In 2020, we launched a brand renewal plan, redesigned the main brands, and comprehensively planned the future of brands development;
- Now **ASTROAY**, define as a global brand, pay attention to brands and marketing, to explore the broader future.

Business Map





- Manufacture center
- Service &products
- **Products sales**

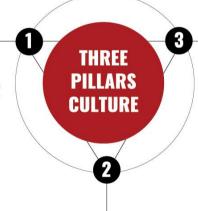
20



Partnership



Partnership has always been the key to the continuous growth of our business, and we are committed to building long-term and trusted relationships with our partners.



Communities



The community is where businesses grow and succeed. We respect the environmental, health and safety demands of our neighbors and build long-term sustainable relationships with them.

Ownership



The ownership of employees is the main reason why we have been recognized by customers and the market. Growing together with each other is always adhere to the proposition.

